



# Mobile Parts

The **source** for equipment parts.

## CUTTING EDGES FOR CAT D11 AND D10



**NEW PRICING**  
Effective from  
**May 16, 2019**

	Part Number #	Part Number #
	9W4495	8E2087
Purchases of < 50 edges	<del>\$610/edge</del> \$549/edge	<del>\$515/edge</del> \$464/edge
Purchases of > 50 edges	<del>\$592/edge</del> \$533/edge	<del>\$500/edge</del> \$450/edge

### Good Quality / Hardness Tested:

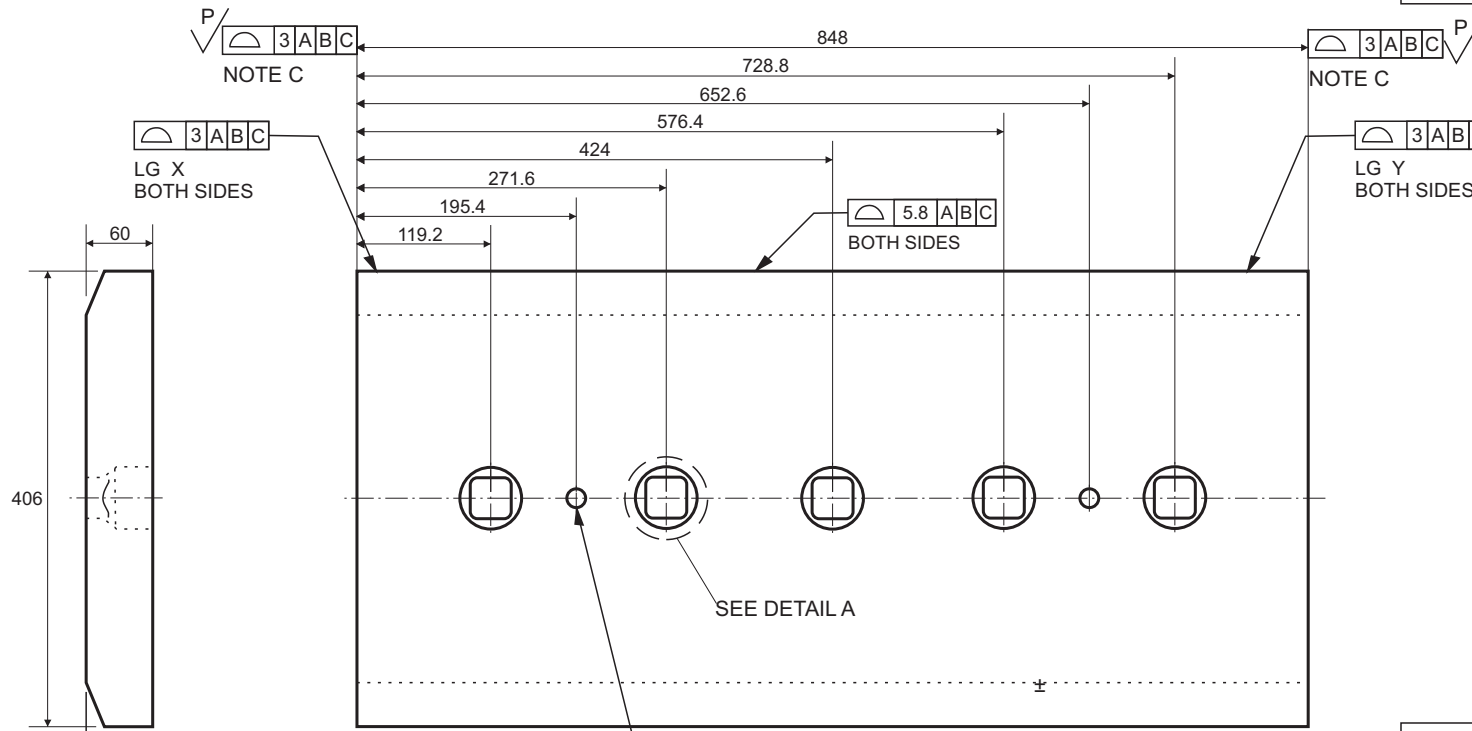
- Randomly tested the hardness of the material, with consistent results
- Numbers in the above picture indicate the measured hardness measured in Rockwell C scales
- Note the reading close to the hole is lower than at the edges – hard on the cutting beveled edge for wear resistance and softer in the middle body to absorb impact without shattering or cracking

**For More Information Please Find the Attached Spec Sheet  
or  
Contact :**

**Toll Free: 1-800-461-4055**  
**Phone: 1-705-897-4955**

**2472 Evans Road  
P.O. Box 327  
Val Caron, Ontario, Canada  
P3N 1P5**

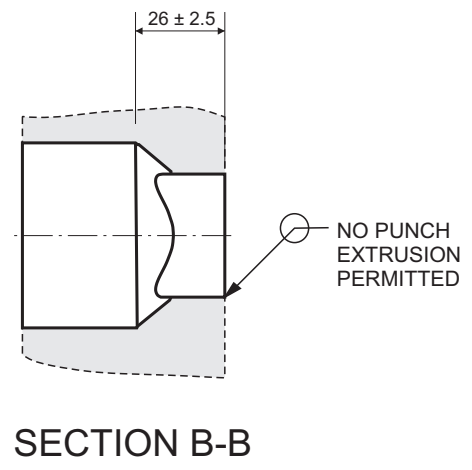
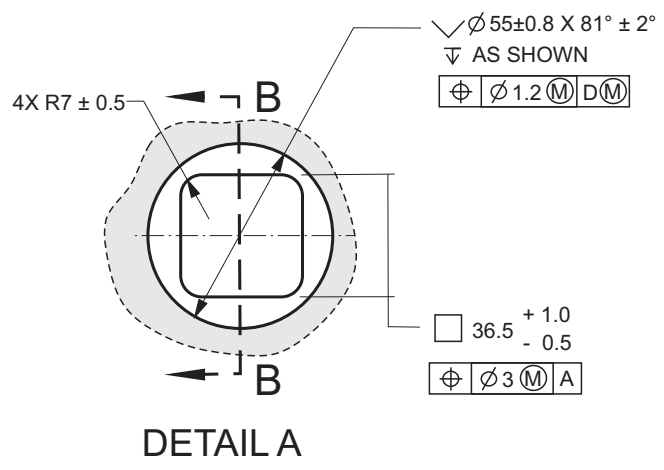




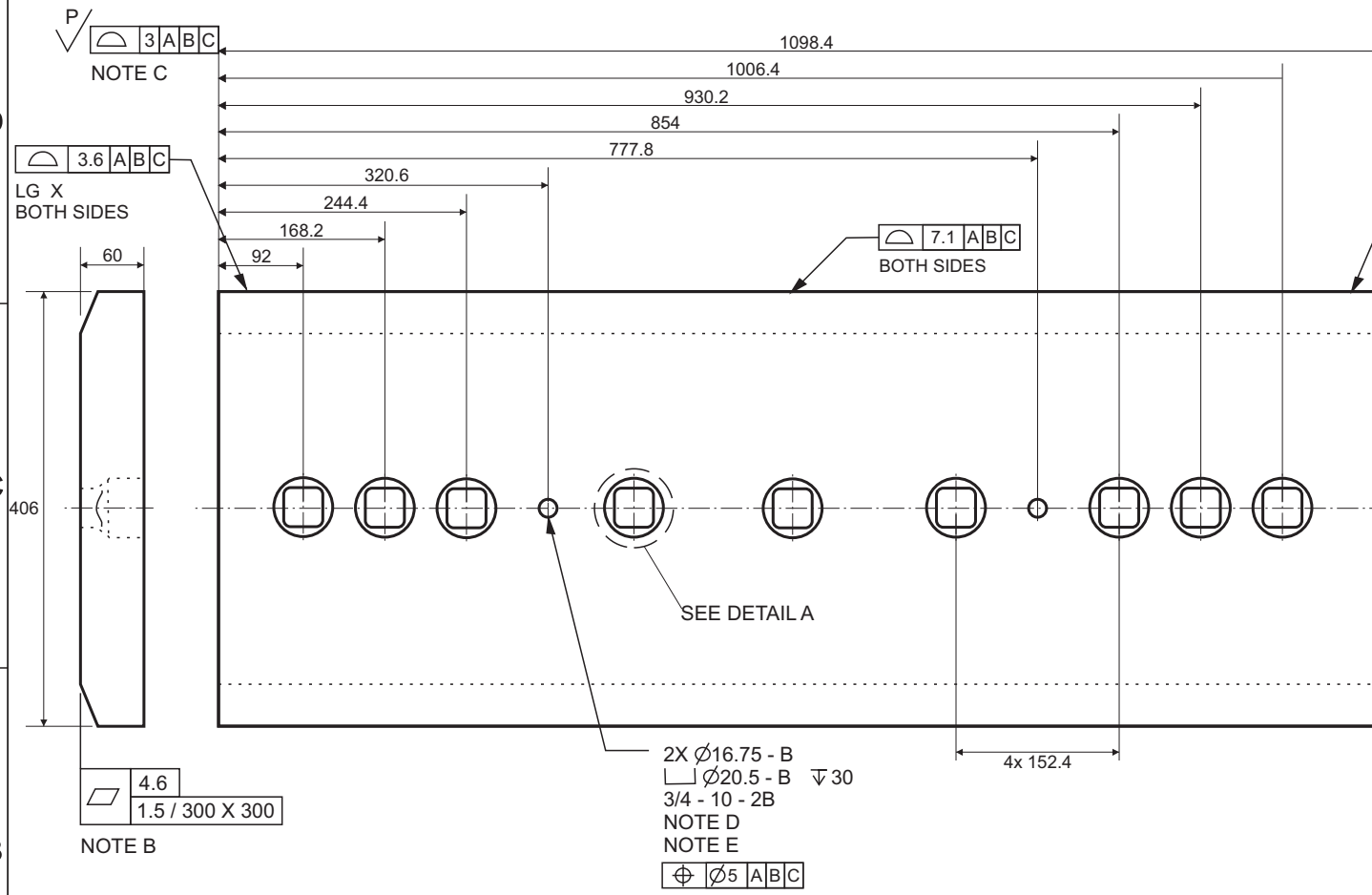
- NOTE A: HDNS BR 2.7 - 3.0  
HDNS RKW C41 MIN AT 15 DP  
HDNS RKW C36 MIN AT 28 DP  
TEMPER 220° C  
FURNACE VARIANCE  $\pm 15^\circ \text{C}$
- NOTE B: PERFECT FLATNESS NOT REQUIRED AT MAX SIZE
- NOTE C: IF PART IS FLAME CUT THE BURN ZONE MUST BE PREHEATED TO  $150^\circ \text{C} - 230^\circ \text{C}$
- NOTE D: MAY BE MACHINED IF PART IS HEAT TREATED
- NOTE E: THREADS TO BE VERIFIED WITH FUNCTIONAL TEST ONLY WITH 3/4 - 10 LIFTING EYE BOLT
- NOTE F: UNLESS SPECIFIED IN THE DRAWING, ALL DIMENSIONS ARE IN mm
- NOTE G: DIMENSIONS THAT ARE WITHOUT TOLERANCE ADOPT  $\pm 0.10$

$\sqrt{3.5}$   
 1.5 / 300 X 300  
 NOTE B

2X  $\varnothing 16.75 - B$   
 $\square \varnothing 20.5 - B \nabla 30$   
 3/4 - 10 - 2B  
 NOTE D  
 NOTE E  
 $\oplus \varnothing 5 \text{ABC}$



MATERIAL:				
<b>HARDOX 450</b>				
HEAT TREATMENT:				
<b>SEE ALL NOTES</b>				
ADDITIONAL PROCESS:				
<b>SEE ALL NOTES</b>				
UNLESS OTHERWISE SPECIFIED, TOL. ARE DIN7168				
DRAWN BY:		APPROVED BY:		DATE:
AMARO, A.		EIJI, C.		01/12/2019
3th ANGLE PROJ.	DIM. IN:	SHEET:	CHG:	WEIGHT:
	mm	01/01	00	331.93 Lbs
DESCRIPTION:				
<b>EDGE-CUTTING</b>				
PART NUMBER:				
<b>CE0113</b>				



NOTE A: HDNS BR 2.7 - 3.0  
 HDNS RKW C41 MIN AT 15 DP  
 HDNS RKW C36 MIN AT 28 DP  
 TEMPER 220° C  
 FURNACE VARIANCE ± 15° C

NOTE B: PERFECT FLATNESS NOT REQUIRED AT MAX SIZE

NOTE C: IF PART IS FLAME CUT THE BURN ZONE MUST BE PREHEATED TO 150° C - 230° C

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MATERIAL:  
**HARDOX 450**

HEAT TREATMENT:  
**SEE ALL NOTES**

ADDITIONAL PROCESS:  
**SEE ALL NOTES**

UNLESS OTHERWISE SPECIFIED, TOL. ARE DIN7168

DRAWN BY: <b>AMARO, A.</b>	APPROVED BY: <b>EIJI, C.</b>	DATE: <b>01/13/2019</b>
3th ANGLE PROJ. 	DIM. IN: <b>mm</b>	SHEET: <b>01/01</b>
CHG: <b>00</b>	WEIGHT: <b>422.32 Lbs</b>	

DESCRIPTION:  
**EDGE-CUTTING**

PART NUMBER:  
**CE0115**

